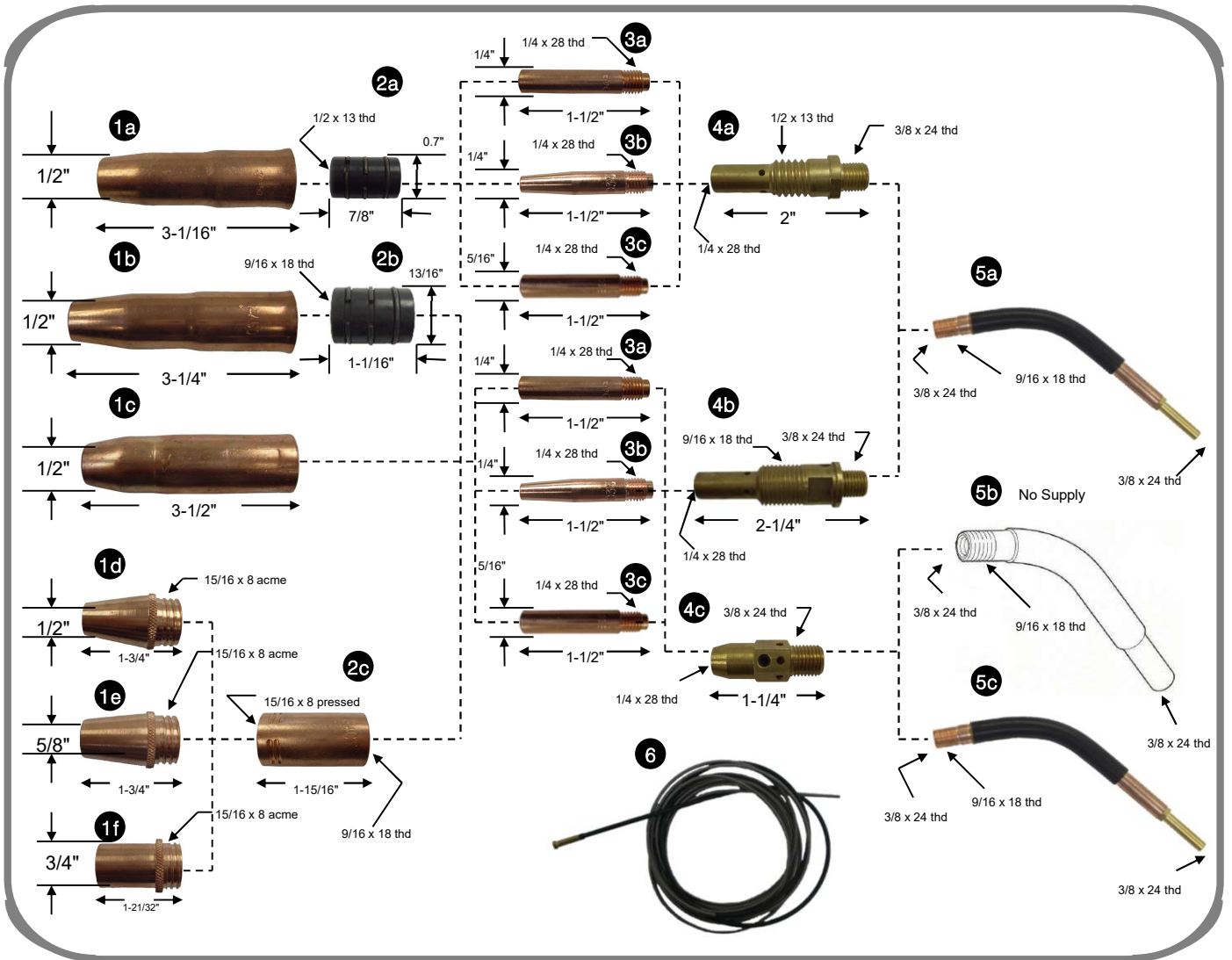


# Tweco® Mig Gun & Parts

## #2 / 3 / 4



No.	Description / for Tweco Torch	Part No.	Spec / Size		
1a	Nozzle (#2)	22-50	1/2" (Ø12.7mm), Adjustable		
		22-62	5/8" (Ø15.9mm), Adjustable		
1b	Nozzle (#3)	23-50	1/2" (Ø12.7mm)		
		23-62	5/8" (Ø15.9mm)		
1c	Nozzle (#3,4)	23T37	3/8" (Ø9.5mm), Tapered		
		24A-50	1/2" (Ø12.7mm), Adjustable		
		24A-62	5/8" (Ø15.9mm), Adjustable		
		24A-62-SS	5/8" (Ø15.9mm), Short Stop		
		24CT-50-S	1/2" (Ø12.7mm), Coarse Thread		
		24CT-62-S	5/8" (Ø15.9mm), Coarse Thread		
1d		24CT-75-S	3/4" (Ø19.1mm), Coarse Thread		
1e					
1f					
2a	Insulator (#2)	32	for Adjustable Nozzle		
2b	Insulator (#2,3,4)	34A	for Adjustable Nozzle		
2c		34CT	for Coarse Thread Nozzle		
3a	Contact Tip (#2,3,4)	14-23	.023" (Ø0.6mm)		
		14-30	.030" (Ø0.8mm)		
		14-35	.035" (Ø0.9mm)		
		14-40	.040" (Ø1.0mm)		
		14-45	.045" (Ø1.2mm)		
		14-52	.055" (Ø1.4mm)		
		14-116	1/16" (Ø1.6mm)		
3b	Contact Tip (#2,3,4)	14T-23	.023" (Ø0.6mm)		
		14T-30	.030" (Ø0.8mm)		
		14T-35	.035" (Ø0.9mm)		
3c	Contact Tip (#2,3,4)	14T-40	.040" (Ø1.0mm)		
		14T-45	.045" (Ø1.2mm)		
		14T-52	.051" (Ø1.3mm)		
		14T-116	1/16" (Ø1.6mm)		
		14H-30	.030" (Ø0.8mm)		
		14H-35	.035" (Ø0.9mm)		
		14H-40	.040" (Ø1.0mm)		
		14H-45	.043" (Ø1.1mm)		
4a	Gas Diffusor (#2)	52	1/4" -28 / 3/8" -24		
		52FN	1/4" -28 / 3/8" -24		
		4c	Gas Diffusor (#3,4)	54A	1/4" -28 / 3/8" -24
				62A-60	60°
				63-60	60°
				64A-60	60°
6	Liner (#2)	42-4045-15	Ø1.0-1.2 Black, 4.5m		
		44-3545-15	Ø0.9-1.2 Black, 4.5m		
		44-116-15	Ø1.2-1.6 Black, 4.5m		
7	Complete Mig Gun	#2	4.5m		
		#3	4.5m		

No.	Description / for Tweco Torch	Part No.	Spec / Size
3b	Contact Tip (#2,3,4)	14T-23	.023" (Ø0.6mm)
		14T-30	.030" (Ø0.8mm)
		14T-35	.035" (Ø0.9mm)
		14T-40	.040" (Ø1.0mm)
		14T-45	.045" (Ø1.2mm)
		14T-52	.051" (Ø1.3mm)
		14T-116	1/16" (Ø1.6mm)
		14H-30	.030" (Ø0.8mm)
3c	Contact Tip (#2,3,4)	14H-35	.035" (Ø0.9mm)
		14H-40	.040" (Ø1.0mm)
		14H-45	.043" (Ø1.1mm)
		14H-52	.045" (Ø1.2mm)
		14H-116	1/16" (Ø1.6mm)
		14H-564	5/64" (Ø1.98mm)
4a	Gas Diffusor (#2)	52	1/4" -28 / 3/8" -24
4b		52FN	1/4" -28 / 3/8" -24
4c	Gas Diffusor (#3,4)	54A	1/4" -28 / 3/8" -24
5a	Conductor Tube (#2)	62A-60	60°
5b	Conductor Tube (#3)	63-60	60°
5c	Conductor Tube (#4)	64A-60	60°
6	Liner (#2)	42-4045-15	Ø1.0-1.2 Black, 4.5m
		44-3545-15	Ø0.9-1.2 Black, 4.5m
		44-116-15	Ø1.2-1.6 Black, 4.5m
7	Complete Mig Gun	#2	4.5m
		#3	4.5m



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